



TWI Certification Ltd

Granta Park, Great Abington, Cambridge, CB21 6AL UK

Welding of Railway Vehicles and Components according to EN 15085-2:2020+A2:2025

The Company: Diamond Engineering Services Ltd

Address: Butterthwaite Lane, Ecclesfield, Sheffield, S35 9WA, United Kingdom

Is certified to perform welding under classification level CL 1 according to EN 15085-2

Types of activities performed: P = Production, M = Maintenance.

Field of application: Fabrication, manufacturing and assembly in ferrous materials and non-ferrous alloys without design. Small manufacturer.

Range of Qualification:

Welding process (ISO 4063)	Parent material (CEN ISO/TR 15608)	Dimensions	
		Butt welds	Fillet welds
MMA (111)	Group 1 C-Mn steels	5mm – 20mm	
	Group 1 C-Mn steels welded to Group 8 Austenitic stainless steels	-	5mm – 20mm
MAG (135)	Group 1 C-Mn steels	1,5mm – 80mm	≥ 3mm
	Group 8 Austenitic stainless steels	3mm – 20mm	3mm – 11,08mm
MAG (136)	Group 1 C-Mn steels	10mm – 60mm	≥ 5mm
	Group 3 Quenched & tempered steels	10mm – 40mm	
	Group 8 Austenitic stainless steels	5mm – 40mm	
MAG (138)	Group 1 C-Mn steels	4mm – 16mm	-
	Group 1 C-Mn steels welded to Group 3 Quenched & tempered steels	37,5mm – 150mm	
	Group 3 Quenched & tempered steels	-	≥ 5mm
TIG (141)	Group 1 C-Mn steels	3mm – 11mm	3mm – 20mm
	Group 5 Cr-Mo steels	25mm – 100mm	≥ 5mm
	Group 8 Austenitic stainless steels	1,47mm – 20mm	
	Group 22 Non heat treatable alloys	-	3mm – 30mm
	Group 23 Heat treatable alloys		



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Responsible Welding Coordinators:

Richard Wright IEng MWeldI, Certified European / International Welding Engineer, FD Engineering, CSWIP Senior Welding Inspector (d.o.b 21.03.1964) Level A

Deputy responsible Welding Coordinators:

Joesph Radcliffe, CSWIP Welding Inspector, (d.o.b 24.07.1988) Level B

Ryan Jepson, CSWIP Welding Inspector, PCN Level 2 MPI, (d.o.b 20.12.1982) Level C

Nick Dodds, CSWIP Welding Inspector, PCN Level 2 MPI / DPI (d.o.b 07.09.1974) Level C

Certificate Number: CWRVC/073/GB

Valid Until: 26 July 2029

(subject to satisfactory periodic surveillance)

Issued On: 27 July 2026

Head of Manufacturer Certification Body, TWI Certification Ltd

Issued by: TWI Certification Ltd, Granta Park, Great Abington, Cambridge, CB21 6AL, UK